

D E N I M B L U E



55L

Very High Hardness silicone rubber produce strong mold.

Good Tear and Tensile Strength.

Denim blue produce waxes with a very smooth finish that won't stick to the mold.

Excellent return to shape, or "memory".

High thermal conductivity means that waxes cool more quickly, increasing the number of wax patterns that can be made per hour.

PROPERTIES

VALUES

Vulcanisation Temperature	90-100°C
Vulcanisation Time	15 mins / 6mm. of mold thickness
Shore A Hardness	55+-2
Tear Strength	22.0 N/mm.
Tensile Strength	8.0 N/mm ²
Elongation	600%
Shrinkage	<1%

STORE AWAY FROM HEAT & DIRECT SUNLIGHT

(Should store in room temperature under 25°C)