

O R A N G E



3 8 L

Soft to medium silicone rubber make Molds cut "like butter" yet resist tearing.

Excellent Tear and Tensile Strength.

This orange produce waxes with smooth high shine finish that won't stick to the mold.

Excellent return to shape, or "memory".

High thermal conductivity means that waxes cool more quickly, increasing the number of wax patterns that can be made per hour.

PROPERTIES

VALUES

Vulcanisation Temperature	90-100°C
Vulcanisation Time	15 mins / 6mm. of mold thickness
Shore A Hardness	38+-2
Tear Strength	23.0 N/mm.
Tensile Strength	8.0 N/mm ²
Elongation	800%
Shrinkage	<1%

STORE AWAY FROM HEAT & DIRECT SUNLIGHT

(Should store in room temperature under 25°C)