

**G R E E N**



**55H**

High Hardness rubber make molds that are extremely strong silicone molding.

Good Tear and Tensile Strength.

Green produce waxes with a smooth high shine finish that won't stick to the mold.

Excellent return to shape, or "memory".

High thermal conductivity means that waxes cool more quickly, increasing the number of wax patterns that can be made per hour.

**PROPERTIES**

**VALUES**

Vulcanisation Temperature	165-175°C
Vulcanisation Time	15 mins / 6mm. of mold thickness
Shore A Hardness	55+/-2
Tear Strength	18 N/mm.
Tensile Strength	6.0 N/mm <sup>2</sup>
Elongation	600%
Shrinkage	<3%

**STORE AWAY FROM HEAT & DIRECT SUNLIGHT**

(Should store in room temperature under 25°C)