

O R A N G E



40H

Soft to medium silicone rubber make Molds cut "like butter" yet resist tearing.

Excellent Tear and Tensile Strength!

This orange produce waxes with smooth high shine finish that won't stick to the mold.

Excellent return to shape, or "memory".

High thermal conductivity means that waxes cool more quickly, increasing the number of wax patterns that can be made per hour.

PROPERTIES	VALUES
Vulcanisation Temperature	165-175°C
Vulcanisation Time	15 mins / 6mm. of mold thickness
Shore A Hardness	40+-2
Tear Strength	25.6 N/mm.
Tensile Strength	9.0 N/mm ²
Elongation	1200%
Shrinkage	<3%

STORE AWAY FROM HEAT & DIRECT SUNLIGHT
(Should store in room temperature under 25°C)