



Siam Casting Powders Ltd.

99/9 Moo 5 Klongyong Bhudhamontol Nakhonpathom 73170

Tel: +66 (0)3424 6037-8 Fax: +66 (0)3424 6039 www.siamcasting.com

Dark Green Wax



Suitable for big size design, very low shrinkage

To avoid sink area from thick or large design. Dark green is very fluid, excellent for difficult angles, resulting in reduced occurrence of air bubbles. This color give better detail recognition on the patterns.

Physical Properties

Color	Dark Green
R&B Softening points (*C)	69
Injection Temperature (*C)	69
Injection Pressure (PSI)	1-8
Density	0.958
Viscosity (CPS at 78*C)	210
Ash content (%)	0.0354
Hardness (Shore D)	34.5